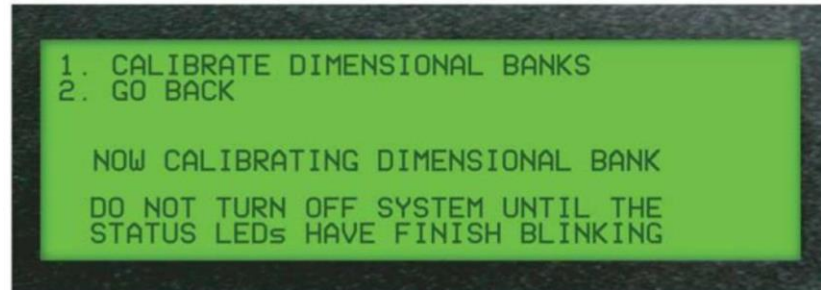


Lens Calibration



- 1) Remove any boxes from the platform and gently wipe any accumulated dust from the surface of the lens with a cloth, towel, etc.
- 2) **Important:** Disconnect any USB connector (port located beside the power cable).
- 3) ON the LCD Controller located by the machine, press the PROG button. A menu will appear.
- 4) Press the number 5 key "Calibrate Dimensional Banks"
- 5) Verify that the platform is empty, then press number 1 key "Calibrate Dimensional Banks"
- 6) During the calibration process the Blue light will flash, then the Yellow, then the Green and finally the Blue light will flash. When the flashing has stopped, the lens has finished calibrating.
- 7) Hit the PROG key to quickly return to normal operation.
- 8) Reconnect the USB connector (located beside the power cable).
- 9) Power the ExpressCube unit Off and then back On following the procedure.